

the militons of English-speaking children few, if any, will fail to recignize the foregoing verse, and in doing so their thoughts will naturally wander to the great Frozen North, where the reindeer browses for 364 days and nights in each year, husbanding their strength for the grueling drive on Christmas Eve with merry Old Kris Kringle as their pilot.

Not so many years ago Old Kris paid a visit to Uncle Sam and laid before him the dilemma in which he found himself. So frequent has been the visits of the stork to American homes in the past century that Santa Claus' task in making his yearly rounds to the fireplaces in this country alone, where diminutive stockings are hung each Christmas Eve, had ne so herculean that unless he could double and treble and quadruple his stock of reindeer he would be unable to visit all the homes wherein he was expected. Uncle Sam saw the justice of his argument, and rather than disappoint any and nephews he promised Old Kris that hereafter reindeer would be supplied him from Uncle Sam's own stock farm, which was to be established within his own do-

Accordingly, Alaska, or that portion of it . belonging to the United States, was selected as the spot where reindeer would be established and propagated. Emis-sarles were sent to Lapland, and there purchased a number of stags and hind. and exported them to Alaska. Several Laplanders were induced to accompany the herd to Alaska, and arriving there they bave spent years in instructing the

Eskimos in the use and care of the reindeer. This was slow work, for the Eskimo had become wedded to the use of the dog as a beast of burden and they were suspicious of the horned monstrositles that had been thus thrust upon them. In the first place, they were afraid of the stags, and then, again, in finding for them a place of shelter it entailed extra labor, for snow lats, apart from those in which the Ekimo dwelt, had to be built. Every Ekimo abhors labor in any form, and even to this day they resent Uncle Sam's interference in seeking to wean them from their beloved dogs, with whom they eat, live and sleep.

Everyone in the Northland derives more benefit today from Santa Claus stock farm than the Eskimos, for whose benefit Congress established them in 1892. The efforts to Instruct the Eskimo boy in herding reindeer has been fraught with many difficulties. The most important reindeer stations are at Teller, Cape Prince of Wales, Golfvoin Bay and Unalalek. All are closely adjacent to misreindeer and employs Lapland herders to instruct the mission boys. To become a herder the Eskimo must desert the family igloo, isolate himself from his playmates and practically live in the open six long, weary years without any recompense but his keep. If all goes well, however, at the end of the sixth year Uncle Sam presents him with 50 reindeer.

To separate an Eskimo from his family is little short of capital punishment in his eyes, for he is a thoroughly domestic creature and communistic in every instinct, sharing all their possessions in common. No spirited boy will endure

such a life, and spirit is not lacking in our Eskimo cousins. If at the end of the first year the apprentice's work satisfies his Lapland Instructor he receives two female deer. The increase, if success attends, should be in six years 50 deer, but not infrequently upon one pretext or another the Laplander turns him adrift before his apprenticeship ends and claims as his own the deer for which the apprentice has toiled. The Eskimo may sell the male of his herd for support, but the females belong to the government. During his apprenticeship the mission supports the boy, but as the reindeer supplies food, clothing, bedding and shelter his keep can hardly be regarded us an extravagant outlay of cash.

Although the reindeer industry in Alaska has been established about 15 years. and while from Bristol Bay to Point Barrow there are 10,000 Eskimos, yet it is extremely doubtful if one in every 50 owns a reindeer. One man living near Golfvoin Bay has a herd of 200 deer, for which be toiled 13 years, while another 14 years' labor.

The wealthlest Eskimo in Alaska is Sinrock Mary, known to all Eskimos as Queen Mary. Mary owns 300 reindeer. which she inherited at her husband's death. Mary lives near Unalalek and keeps her reindeer at the government staton, which is within a short distance of the Swedish mission. She has a number of Eskimo boys to-care for her herd. and these she pays from her own pocket. When obliged to sell a deer to buy the boys food, the mission is invariably the purchaser at the mission's price of \$20 a deer. These herders have as their insepa-

dogs, which care for the deer as collies

No animal in the world can navigate as well in the teeth of a gale or blizzard as a reindeer. When overtaken by a blizzard on the bills the deer invariably follows the wind. The further they go North the better the moss, which they dig out of the snow with their feet and nose. So long do their autlers grow that they often prevent them from burrowing deep enough in the snow to reach the moss and it is then that the apprentice saws off those prongs of the antiers that interfere with the deer's feeding.

While the reindeer is proverbially shy and timid, they nevertheless are bellicose April, although new ones immediately sprout forth Whereas, every American or sleigh, nevertheless the breaking sted of a reindeer to barness is fraught with

rable companions Lapland, or Eskimo, through. Timid in the extreme, the deer cower and cringe when approached by their herders. The breaking process begins when they are very young and when they are first haltered. This familiarity the deer bitterly resents. The halter lead is securely fastened to a firmly planted post and the deer is left to fight it out alone. He tugs and pulls and bucks and swings mutil he becomes exhausted and then it is taught to lead. When sufficiently cowed and tamed the deer is harnessed to a heavily laden sled and allowed to run and leap and buck to its has to come to their rescue and shovel | heart's content. It generally takes anyaway the snow and thus enable his herd | where from one to three weeks to break to feed. If this task is too great he re- a deer to harness, and in many instances sorts to still more drastic measures and it is a year or more before it become thoroughly trustworthy and gentle in

The Santa Claus of the Frozen Dorth

The reindeer is as fleet as the wind and far stronger than dogs, and for this reaamong themselves. They attack with feet | son they are almost universally utilized and gore with their antiers. These ant. I in transporting Uncle Sam's mails in the lers, however, they shed in March and Frozen North, nithough experience has show that they have not the endurance of a horse. The driver of these deer toy and girl's conception of a reindeer is sleds invariably bitches up his team in one in which the deer is parnessed to a single file; a stout rope leading from the of autler of the leader back to the sled is used by the driver to guide and conmore perils and difficulties than any bron | trol the team. Their usefulness as beasts co buster was ever called upon to go of burden is best demonstrated in the

mountainous regions, as they are as agile and as surefooted as a mountain goat, and for this reason they can traverse trails that to the uninitiated appear to be im-

passable. As timid as the reindeer is, however, he possesses a will of his own and, like all children of nature, he is as stubborn as a tow mule. Let a reindeer become tired or take a notion that it needs a rest, no amount of coaxing or beating can make it budge from its tracks. Although the journey may be one of only a few miles, a reindeer is just as liable to stop half way, swerve from the beaten trail, pick out a soft spot and lie down, there to remain until it is good and ready to arise and continue the journey. In this respect the reindeer is like unto his new-found master, the Eskimo. Each is gentle, but each

In one sense the reindeer appeals strongly to the Eskimo. The meat of no animal, fish or fowl is sweeter or more delicious than that of the reindeer. Reindeer steak is ever hailed with delight in a mining camp, where it is regarded as the one delicacy of the season. This ment usually brings from 75 cents to \$1 a pound and the demand invariably exceeds the supply. A reindeer on the hoof brings \$50; yet, when butchered, the purchaser can quadruple his money, for not a particle of the

deer goes to waste. October and November are the butchering months, when the fattest of the herd are rounded up and slaughtered. The meat is prepared for market, the skins are stretched and dried and the antiers hung up and cured, all of which is sold at a big profit to the reindeer butcher. It is no uncommon sight to see 50 or more reindeer sleds, each hauled by from 4 to 10 deer, laden high with dead deer, on their way to the stations, where the meat is to be cut up and skins and antiers cured.

King Edward's Stags Imported from Alaska

Uncle Sam has expended a vast amount of money in endeavoring to popularize the reindeer in Alaska, and in one sense he has succeeded. As a beast of burden in these regions the deer has no equal. Its skin furnishes the warmest garments and bed clothing for the Eskimo and its meat is unexcelled as food. Yet, despite these several virtues, the deer is far from popular with the Eskimo, who would rather share his bit of jerked meat and crust of black bread with his beloved dog than to own the finest herd of reindeer in Alaska -that is, if he should have to care for that herd and give up his dog.

Experts in Washington, however, are not entirely discouraged and the various missions and reindeer herds are not only kept intact, but each year plans are being formulated for the extension of this industry, and, as the herds increase and multiply, it must follow that their use will become more general as time wears

Uncle Sam, however, feels amply repaid for all the time, thought and money he has expended on his new venture. Each year, when old Santa Claus pays him his annual visit and makes requisition for a new Dasher, a new Dancer, Prancer or Vixen, Uncle Sam smiles his blandest and throws wide the gates of his stockades, thereby giving Old Kris free rein to go and restock his stable to his heart's content. Uncle Sam knows Santa Claus' work is cut out for him and he also knows that not a house within his vast from Santa Claus, even though it takes every reindeer in Alaska or Lapland to

make the journey. An alloy that sends out showers of sparks when struck with another metal onsists of iron, cerium and lanthanium and one other very rare metal. The discovery was made by the noted Cerman chemist, Herr Auer Von Welsbach, who invented the Welsbach gas mantels. He hopes to use the discovery in connec-

tion with igniting blasting charges of

powder, dynamite, nitro glycerin, etc.



A Home Made

reap a rich reward, according to the

wage standard of their respective coun-

It might be interesting to follow the

efforts of one of these families in the

manufacture of animals from the tree

to the ark. The head of the family, and

skilled in that sort of work, takes a

small block of wood cut out, not length-

wise, but across the grain, and upon one

In this part of Saxony there are many

tries.

Pincushion



Express Train made from Broken Blocks of Wood!

chimney approaches, interest naturally centers in the myriads of toys he sleds around with him as well as in those who make them. For a year past an army of men, women and children have been at work making Christmas toys, while the wheels of many of the biggest factories of the world have been whirling around, each revolution resulting in one or more of the finished product.

The greater percentage of the toys Santa Claus tucks into the little stockings that are carefully hung at the fireside each Xmas Eve are made in Germany. For several generations past Germany has led the world in toy manufacture, although the tremendous influx of Teutons to this country has resulted in a big impetus to the enterprise in all of the big American cities. Here whole families can be found all steadily employed at toy making. Children play quite as important a part in the work as their parents and evince quite as much pride and even a livelier interest in the task than their elders.

In Germany toy making is regarded as one of the country's chief industries, and there are many factories in which toys of one sort and another are turned out in their entirety; and then, too, there are others where only portions of the work are completed and the remainder is done by piece work by workmen in their homes. Here is where the entire family is assigned some portion of the work. ing of dolls. The heads are made in the factories, as are their sawdust bodies.

Then these parts are assembled and coloring to be done upon carving and coloring to be done upon to place workers who make it a business to the carving and coloring to be done upon to place workers. turned over to piece workers, who take them home, put them together and pare the clothes for dolly, dress her and plish a surprising amount of work and place and place

OW that the date for Santa Claus' send her back to the factory, where the annual descent down the family finishing touches are put on her before exporting her to the furthermost corners

of the globe. Among the toys thus home made are for instance, the animals so often found in the Noah's Arks that grace the play-room of nearly every child in the universe. Dwellers in the mountains of lead in this industry. In many respects this section of Saxony closely resembles the Catskill Mountains of the United States, where little isolated villages dot the hills and valleys, with their few dwellings senttered about at rare intervals. In summer these moun tain dwellers cultivate their little farms and garden patches, but in winter they all devote their entire time to toy making, working far into the night at the fireside of their little huts.

Year after year these mountaineers work at the same task, making the same style of toys, making the same number each year, and all is done in such a monotonously systematic manner as would drive the average American to the verge of despair. They never thre of their task, seemingly, and always work long and hard in the summer months to provide food and clothing to carry them through the winter, so that their toy making can go on uninterruptedly.

Thus they work the winter through, by their combined efforts turning out little arks, and their immates, to a great

tle arks and their inmates to a great number. It might seem, however, that even with their combined efforts, every member of the family faithfully doing



Dolly's Seamstresses and Her Dresses



Staining Glass Balls for Christmas Trees

end of this block he draws the profile outline of, say, a horse. Then with a scroll saw he saws away from the block down through its entire length, all the wood outside the lines as drawn on the end of it for a guide. Now he has the block of wood in the rough outlines of a too, these wood turners supply the mountaineers with little rings of wood so fashloned that it is possible to turn out horse, but very thick and able bodied. Then from this block he splits off, down a wide variety of animals from them. through it and with the grain, as many The ring maker cuts from the end of sections as the block will permit, three or four and maybe half a dozen, each one of these being a complete horse in a stick of round timber a disk of wood the thickness equal to the desired height of the animal later to be made, and then, outline, a little horse in blank. These mounting the disk in a turning lathe, he begins work on the body of the wood crude little horses are then turned over to other members of the family, and at each is fashioned into its finished form. In this way it can be seen that much the labor is saved at the start, but there is another way of preparing the material, it at the disk's outer rim, turning away the material in such shapes that when the rim is finally finished and cut apart it will show, and, of course, wherever

fashioned in it.

The turning of these rings is the work

must be expert workmen for the reason that the main portion of the result of this work can only be seen when it nears completion. It is not until the block is cut apart that the turner can discover an error, if one has been made. If such is the case, he must throw away the entire block, and this would entail a waste, which, to the stolid Teuton, mind, would be little short of sinful. They must turn away the wood not only from the outer side of the various animals they are fashioning, but from the inner sides as well, and they must do utline of the animal thus is cut, but so as to avoid leaving some parts of the body too thick and others too thin.



the toy animals make a specialty of some particular animal, and for years he works only on that especial pattern. Men who have been turning out horses for, perhaps, 25 years could not pattern a cow if their lives were at stake. One man spends his life in turning out horse rings, another cow rings and so on through the entire menagerie, no one man devoting his time to more than one pattern. Seemingly, they never tire of their work, have no desire to branch out in other work, and they are apparently perfectly satisfied if the fruits of this year's labor compare fa-

orably with that of the last. Perhaps, the most interesting class of toymakers are those who manufacture that style of animal of the ferry or fleecy tribe. For instance, there are hundreds of families on New York's East Side who manufacture thousands of toy sheep each year. These are covered with fleece, and are made to bleat when their little sides are pressed. Every part of the work is done at home. The fleece is bleached and carded at home and then glued to the lit-tle wooden frames, that also are turned out in the tenements. The same applies to the Teddy Bears, although the latter became such a craze that factories devoted exclusively to their manufacture sprung up all over the country. One woman who had been left with several children to support following her husband's death found that all she had left from the wreck was \$1,000 in the form of life insurance. This she used in starting a Teddy Bear factory, and in three years she cleared close to \$100,000 on her

investment of \$1,000. The mechanical toy industry is a tre-mendous one, and one in which many millions of dollars are invested. Of course each of these little devices has some real mechanical or inventive merit, and they are to be had at prices ranging all the produce a lifelike shape when the ring is cut, but so as to avoid leaving some parts of the body too thick and others too thin.

And the bull of the purchase of the body too thick and others too thin.

And the purchase of the purchase of these toys. Railroads, equipped with these toys. Railroads, equipped with these toys. Railroads, equipped with these toys trackage, switches, block systems, myritious and more exacting in the selection.

stock, operated by storage batteries, are popular, and these are so complete in every detail that they are sold at prices all the way from \$25 to \$500. Then, too, the automobile is another popular toy for the little sons of the rich, and these are being shown this year at prices ranging

from \$100 to \$1,000. Walking and talking dolls are ever popular and very expensive. A visit to the principal toy shops will prove that a doll of this description finds a ready sale, and these bring anywhere from \$25 to \$1,000. Each year the toys are becoming more elaborate, more complicated and more expensive. The man who, when a child, would have thought his cup of happiness full to overflowing had Santa Claus dropped a jackknife into his woolen, home-knitted sock, and who has since made his pile, thinks nothing of spending thousands of dollars for toys for his off-

spring at Christmas.

Dolls, and not mechanical dolls at that, are sold as fast as they can be manufactured, at prices ranging from 10 cents for those of the china and rag varieties, to hundreds of dollars, where faces are of the finest grade of French china, hand painted and supplied with wardrobes that would dazzle a child of the tenement districts of the state of the china, hand would be considered the china the china that the china the china that the china tricts. One well-known firm in New York mploys 50 or 60 seamstresses all the year round, who do nothing else but make dolls' clothes. All the little frills and furbelows, exquisite lingeric and gowns that bear the marks of the latest Parisian odes are turned out from this workcoom each day, and aside from this they constantly receive orders for a complete change of costumes from their little customers, who watch the change in styles and desire to have their dolls always ar-

rayed in the very latest styles.
Santa Claus is compelled to invest bil-